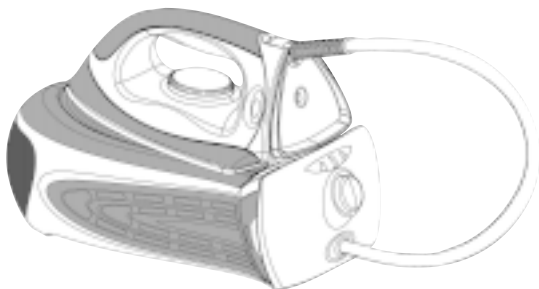




## ***Steam Generator***

Model: G-1028ST

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### **Keep This Instruction Manual**

Before using this appliance, please read these  
instruction completely.

This product is intended for household use only.

# IMPORTANT SAFEGUARDS

1. Make sure to read all the safety precautions below and look at the illustrations before you start using the appliance.
2. Use the appliance for its intended use only described in this manual.
3. The appliance is intended for household use only.
4. In order to protect against the risk of electric short, do not immerse iron power base into water or any other liquids.
5. Connect the appliance only to an alternating current of the voltage specified on the rating plate and only to an earthed socket. To avoid a circuit overload, do not operate another high wattage appliance in the same circuit.
6. Turn the appliance to OFF before plugging or unplugging from outlet. Never yank cord to disconnect from outlet; instead, grasp plug and pull to disconnect.

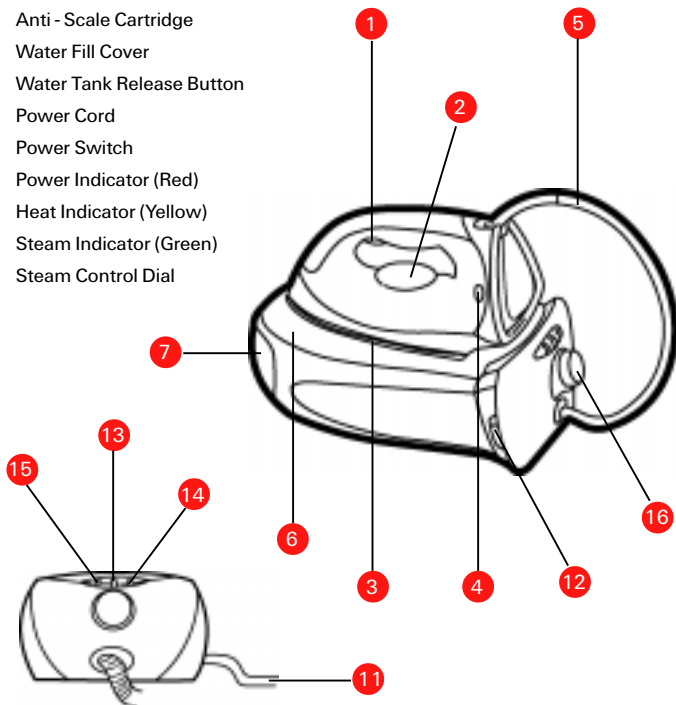
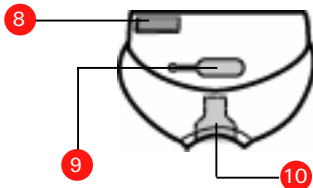
7. Do not allow power cord or supply hose to touch hot surface.
8. Unplug the appliance from main socket before filling or empty or when not in use.
9. Do not operate the appliance with a damaged cord or if the appliance has been dropped or damaged. To avoid a hazard such as the risk of electric shock, do not disassemble the appliance, it must be taken to a qualified serviceman or manufacturer or its service agent for examination and repair. Incorrect re-assembly can cause a risk of electric shock when the iron is used.
10. Place the iron out of reach of children; close supervision is necessary for any appliance being used by or near children. Do not leave the iron unattended while connected to the supply mains.
11. During use, always place its stand on a stable, level and horizontal surface or ironing board.

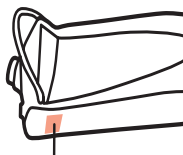
12. Always place the iron on its stand, and do not allow the hot soleplate touch power cord or supply hose.
13. Burns can occur from touching hot metal parts, hot water or steam. Use caution when using the appliance.
14. Never use the iron facing towards people because the steam can cause burns.
15.  The surfaces are liable to get hot during use.
16. Never twist the supply hose during use.
17. The appliance must be used and rested on a stable, level and horizontal surface.
18. The iron shall be placed on the separate stand only.
19. When placing the iron on its stand, ensure that the surface on which the stand is placed is stable.
20. The iron is not to be used if it has been dropped, if there are visible signs of damage or if it is leaking.

21. The iron must not be left unattended while it is connected to the supply mains.
22. The appliance must be rest or stocked on a stable, level and horizontal surface.
23. During use, if no water in the reservoir, it will produce noise<70dBA.
24. This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved, children shall not play with the appliance. cleaning and user maintenance shall not be made by children without supervision.
25. Keep the iron and its cord out of reach of children less then 8 years of age when it is energized or cooling down.

# COMPONENTS OF YOUR IRON

- 1 Steam Button
- 2 Adjustable Temperature Knob
- 3 Soleplate
- 4 Heat up indicator (Red)
- 5 Supply Hose
- 6 Iron Rest Plate
- 7 Detachable Water Tank
- 8 Anti - Scale Cartridge
- 9 Water Fill Cover
- 10 Water Tank Release Button
- 11 Power Cord
- 12 Power Switch
- 13 Power Indicator (Red)
- 14 Heat Indicator (Yellow)
- 15 Steam Indicator (Green)
- 16 Steam Control Dial



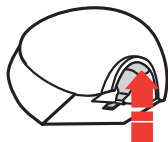


Rating Plate:  
230V~ 50Hz 2300W

Fig.5

## Preparing the appliance for use

1. Check if the voltage indicated in the rating plate corresponding to the mains voltage in your home.(Fig.5)
2. Remove the protective foil or sticker or card from the soleplate.
3. Fully unwind and straighten the power cord and the supply hose.
4. Place the appliance on a stable,level and horizontal surface such as ironing board.
5. Place the iron onto the iron rest plate horizontally at the base unit.



PRESS

Fig.6

## Filling water tank

1. Press upwards the release button at the water tank and slide the detachable water tank outwards from the base.(Fig.6)
2. Open the water fill cover at the top of the water tank.
3. Fill the water tank up to or below the "MAX" fill line with the clean tap water. (Fig. 7a)
4. Replace the water fill cover into the opening.
5. Replace the water tank into the base unit.It will be locked in place with the base unit until a "click" sound is provided. (Fig.7b)
6. Always pour out the remaining water after use.



MAX

Fig.7a



Water Tank

Fig.7b

## Re-filling water tank

When the water level reaches a low level or empty,the electrical pump begins to produce a loud noise because the air is pumped instead of the water.MUST stop to use the appliance immediately and refill the water tank.Do not touch the hot iron rest plate surface.Follow the above filling water tank instructions.Then,the steam will be provided normally after refilling.

## IMPORTANT:

- To prevent damage to the fabric being ironed, follow the temperature guide carefully. Test the inside of the hem for the garment.

Temperature Guide: Check the garment label first and then set the required ironing temperature at the adjustable temperature knob.

| Temperature Setting        | ● (Low)                                                                                                                        | ● ● (Medium)                                                                                         | ● ● ● (High)                                                                                             |
|----------------------------|--------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------|
| Fabric                     | Synthetics, silk, Nylon, Acrylic, Acetate<br> | Wool, polyester<br> | Rayon Cotton, Linen<br> |
| Ironing Instructions       | Dry iron on the opposite side of the fabric                                                                                    | Use a press cloth and steam iron on the wrong side of the fabric                                     | Iron while fabric is still damp                                                                          |
| Steam Control Dial Setting | Off                                                                                                                            | ● / ● ●                                                                                              | ● / ● ● / ● ● ●                                                                                          |

Remark: Before steam ironing or vertical steam, please make sure that you should adjust the steam control dial setting to match with the temperature setting accordingly as indicated in the above table.

## Power Switch On



Fig.8



Fig.9a



Fig.9b

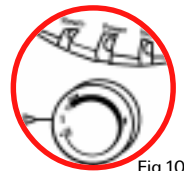


Fig.10

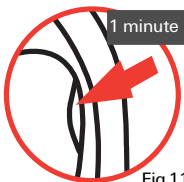


Fig.11

## Steam ironing

1. Fill up the water tank with the clean tap water refer to the above filling instructions.
2. Connect the appliance to a suitable socket outlet. Press down the Power Switch at the base. The red LED (POWER) will light up to indicate the connection of the power supply. (Fig.8) Also, the yellow LED will light up to indicate the heating chamber being heated up. The yellow LED will cycle from on to off and then off to on automatically.
3. Turn the adjustable temperature knob at the iron to select the recommended position of dot-1, dot-2 and dot-3. (Fig.9a) See "Temperature guide table". The iron's red light will go on to indicate the iron being heated up. (Fig.9b) It will go off when the required temperature is reached. The temperature indicator light will cycle from on to off and then off to on automatically.
4. Turn the steam control dial at the base to select the recommended position of dot-1, dot-2 and dot-3. See "Temperature guide table". (Fig.10) In general, it is strongly recommended that rotating the steam control dial at base to the position of dot-1 or dot-2. These two positions can be provided continuous steam for steam ironing or Vertical steam. If you need an extra steam rate supply, you can rotate the steam control dial at base to the position of dot-3 for steam ironing within one minute. Warning: The steam vents at the soleplate may probably have excessive water came out after one minute use. This may make the clothes wet.
5. The appliance is ready for use when the iron's indicator light goes off at the first time. For every first time use, press the steam button for one minute approximately to clean the steam generating system. After that, wait for the yellow heat indicator at base gone off. Start to steam ironing and the green LED will light up at the base when pressing the steam button. (Fig.11)
6. For every first time use, it is normal that a slightly vibration sound may be occurred from the electrical

5CM~ 15CM



Fig.12

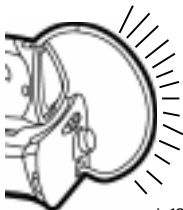


Fig.13

Supply Hose  
blocked



Fig.14

Power Switch On

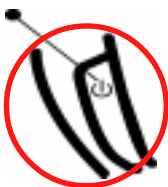


Fig.15

pump inside the hose unit for a few seconds when steam ironing started. It is because the water has been being just pumped into the heating chamber.

7. During the steam ironing period, the green LED may go off for a short time even the steam button is pressed. The steam output may be stopped for a few second. It is normal that the unit is provided with the low temperature protection circuit to prevent water dripped from the soleplate. Moreover, slightly vibration sound will be produced from the electric pump during steam ironing.
8. After use, turn the adjustable temperature dial to "0" position. Then, turn off the power switch and unplug the appliance from the outlet.
9. Slide out the water tank and pour out the remaining water.

## Vertical steam

Follow the steam ironing process, and then hold the iron in vertical position between 5cm and 15cm away from the hanged fabrics. (Fig.12) Press the steam button, this will create vertical steam. This feature is especially useful for removing creases from hanging clothes and curtains.

Never direct the steam to people.

NOTE: a. During the steam process, small amount of water may be ejected from the soleplate. This can be avoided by reducing the steam output at the steam control dial at the base.

- b. During the steam process, the surface temperature of the supply hose would be quite hot. (Fig.13) It is normal since there has steam passing through the steam transportation pipe inside from the base to the iron.

Warning: Never block up the supply hose. Let the supply hose unwind freely.

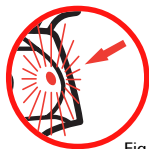


Fig.16

**"OFF" Position**

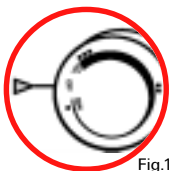


Fig.17

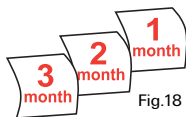


Fig.18



Fig.19a



Fig.19b



Fig.19c

**New Cartridge**

## Safety protection device

This appliance has a safety valve protection on the base unit. If the supply hose is blocked accidentally, (Fig.14) the safety valve will be opened to release the steam under the base unit. This is normal that it may produce a high pitch sound. Once this abnormal condition happened, unplug the appliance immediately. To check whether any damage is found in the supply hose.

## Dry ironing

1. Connect the appliance to a suitable socket outlet. Press down the power switch at the base. (Fig.15) The red LED (POWER) will light up to indicate the connection of the power supply. Also, the yellow LED will light up to indicate the heating chamber being heated up. The yellow LED will cycle from on to off and then off to on automatically.
2. Turn the adjustable temperature knob at the iron to select the recommended position of dot-1, dot-2 and dot-3. See "Temperature guide table". The iron's red light will go on to indicate the iron being heated up. (Fig.16) It will go off when the required temperature is reached. The temperature indicator light will cycle from on to off and then off to on automatically.
3. Turn the steam control dial at the base to "OFF" position until a "click" sound is produced. (Fig.17)
4. The appliance is ready for dry ironing.
5. After use, turn the adjustable temperature dial to "0" position. Then, turn off the power switch and unplug the appliance from the outlet.

## Anti-scale system

1. The anti-scale cartridge is designed to reduce the build-up of limescale which occurs during steam ironing, this will prolong the working life of your

iron. However, please note that the anti-scale cartridge will not completely stop the natural process of limescale build-up.

2. The anti-scale cartridge should be replaced with a new one after each 3 months use, in case of using one time for each day. (Fig.18) For replacing the anti-scale cartridge, please contact with your steam generator supplier.
3. If a new cartridge is not available, you may continue operating the appliance but limescale will build up much faster.
4. To replace the anti-scale cartridge, slide out the water tank from the base, and take out the cartridge from the water tank. (Fig.19a - c)
5. Replace the new anti-scale cartridge and reinstall it to the water tank.

## Emptying and Storing

1. After use, slide out the water tank and pour out all the remaining water.
2. Disconnect the appliance from the power supply and allow the appliance to cool down for 30 minutes at least.
3. The iron should be placed on the iron rest plate and they can be now stored together.

## Cleaning and Maintenance

1. Unplug the appliance from the main supply and let the iron cool down.
2. Clean the iron with a damp cloth.
3. Wipe off scale and any other deposits on the soleplate with a damp cloth or non-abrasive (liquid) cleaner.
4. Never clean the appliance under the tap water.

# TROUBLE SHOOTING GUIDE

| Problem                                                                                              | Possible Cause(s)                                                   | Solution                                                                             |
|------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------|--------------------------------------------------------------------------------------|
| Iron won't heat.                                                                                     | The appliance has not been switched on.                             | Switch on the power switch at the base unit.                                         |
|                                                                                                      | The adjustable temperature knob is set at "0" position.             | Select the required ironing temperature as indicated in the temperature guide table. |
| Some smoke comes out from the appliance after you have switched the appliance on for the first time. | This is normal. Some parts of the iron have a little bit of grease. | This phenomenon will cease after a short while.                                      |
| The appliance does not produce steam.                                                                | The appliance has not been switched on.                             | Switch on the power switch at the base unit.                                         |
|                                                                                                      | The water tank is empty.                                            | Refill the water tank.                                                               |
|                                                                                                      | The steam control dial is set in "OFF" position.                    | Turn on the steam control dial to the desirable setting.                             |

## TROUBLE SHOOTING GUIDE

| Problem                                     | Possible Cause(s)                                                              | Solution                                                                                                 |
|---------------------------------------------|--------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------|
| Droplets of water escape from the soleplate | The temperature knob is set at a lower temperature position for steam ironing. | Select the required ironing temperature as indicated in the temperature guide table.                     |
|                                             | The setting of the steam control dial is too high.                             | Select the required steam setting at the steam control dial as indicated in the temperature guide table. |



Never dispose of your product with other household waste. Please inform yourself about the local rules on the separate collection of electrical and electronic products. The correct disposal of your old product helps prevent potentially negative consequences on the environment and human health.